

A HISTORY OF PRECISION

At Bergara we believe that a precision rifle requires not only the best components, but also an assembly process that is carried out by individuals who are the best of the best at their craft. For this reason, we brought together a team of the world's most talented and experienced rifle builders.

It all began several years ago when we first began with a small line of custom rifles and one top-notch craftsman, the former Production Chief & Chief Instructor for the United States Marine Corps Precision Weapons Section. As Bergara rapidly grew, we then assembled a hand-picked group of his best PWS alumni, the guys who built the rifles used by US Marines both in combat and competition all over the world.

Today, these veterans still form the core of our production team, passing their knowledge and expertise on to every new employee, and thereby bringing their own real world experience and expertise to every Bergara rifle.

LAW ENFORCEMENT GUARANTEE

100% of Bergara LE Rifles are hand-built and verified to be sub MOA at a partnered sheriff's office outdoor range. These rifles are shot off of bags by our qualified staff and builders, guaranteeing that your rifle has been taken from start to finish by an individual with no short cuts taken.

Bergara Law Enforcement is proud to uphold the company's lifetime warranty. To go further, Bergara LE will allow duty rifles to be returned at the owner's expense for annual maintenance to insure proper functioning on wear and tear components for the life of the product. In the event a rifle barrel degrades to the point of not holding the company standards, Bergara will replace the barrel free of charge. The use of any custom parts or modifications may void any warranty from the manufacturer.

Law enforcement agencies may purchase firearms directly from Bergara Rifles. Orders must be received on an official department purchase order or letterhead and must be accompanied by a Federal Excise Tax Exemption Certificate.



EVERY RIFLE STARTS WITH A PRECISION BARREL

STEP 1 - BARREL STRAIGHTENING

Each Bergara barrel must begin with a straight bar of cylindrical steel. We inspect every bar to ensure it meets a deviation of less than 4/1,000 (or .004) of an inch. Many barrel manufacturers never even evaluate this aspect of a barrel and consequently hinder the barrel's accuracy potential.

STEP 2 - DEEP HOLE DRILLING

Once the steel bar is straightened, it moves on to a four spindle deep hole drilling machine where a specialized bit drills a perfect hole through the entire length of the bar.

STEP 3 - BARREL HONING

Most other barrel manufacturers move from deep hole drilling to reaming, a process that leaves tool marks in the bore. Instead of reaming, Bergara uses three separate honing spindles that utilize diamond tipped bits that polish the interior surface of the barrel to a mirror-like finish that is almost completely free of tool marks. This time-consuming step lends Bergara a level of accuracy on par with barrels costing much more.

STEP 4 - BUTTON RIFLING

A carbide rifling button is drawn through the barrel to produce the rifling grooves at the appropriate twist rate for each caliber. This produces a groove diameter deviation of less than 2/10,000 (or .0002") of an inch. It's the same result that many gunsmiths accomplish by hand lapping.

STEP 5 - STRESS RELIEVING

Finally, a high temperature heating process realigns the steel molecules ensuring that the barrel is free from any stress after the button rifling process.



LE WARRANTY

Bergara USA warrants all Premier and Custom rifles to be free of defects in materials and workmanship for the lifetime of the firearm. This Limited Lifetime Warranty only applies to the original owner. This warranty must be registered by the consumer either through mail return of the warranty card or by on-line registration at http://bergarausa.com/warranty.php. Any Bergara rifle or part thereof displaying any defect as described above may be returned to Bergara USA to be repaired or replaced at no charge. This warranty does not apply to any damage to structures, buildings, vehicles, persons, or animals, or any other damages resulting from improper loading, careless handling, improper maintenance, improperly loaded ammunition, or customer alterations, and Bergara USA reserves the right to refuse repair or replacement due to any damages resulting from such misuse of the firearm.











PDC LE

The PDC LE is ideal for any situation you find yourself in. The custom chassis features a fully adjustable folding buttstock for transportation or concealment options, barricade stop, night vision rail, and a 5/8x24 threaded barrel ready for your suppressor or muzzle device.

PDC LE SPECIFICATIONS

- Calibers/Twist: .308 Win/1:8, 6.5CM/1:8
- Weight: 10.75 lbs-11.75lbs
- Overall Length: 36.5"-44.5"
- Barrel Length: 16"-20" (.308 Win), 18"-24" (6.5CM)
- Magazine: AICS style detachable
- Mag Capacity: 5 round mag provided
- Trigger: TriggerTech® Frictionless Release Technology™
- Barrel Taper: Medium Palma
- Muzzle: Threaded 5/8-24" with thread protector
- Stock: PDC custom chassis
- Scope Mount: Includes zero MOA base with 8x40 scrows
- External trigger adjusts from 1.5 to 4 lbs

BERGARA PREMIER ACTION

- 416 Premium stainless steel with Cerakote[™] finish
- 2 locking lugs located on the front of the bolt head
- Separate "floating" bolt head assures contact with lug abutments
- Cone-shaped bolt nose assures smooth feeding
- Sliding plate extractor
- Ejector is a spring loaded plunger located in the bolt face
- 1-piece stainless steel bolt body with threaded-in bolt handle
- 90° bolt throw angle
- Firing assembly is bayonet style allowing quick access to the firing pin assembly. Simply twist the bolt shroud and the entire firing assembly can be removed without tools

BERGARA BARREL

- Made from 416 Premium stainless steel
- Cerakote[™] finish
- Sub MOA accuracy guaranteed
- Accuracy qualified prior to shipment and certified sub-MOA at 100 yards using match grade ammunition

SAFETY MECHANISMS

- The 2-position safety is part of the trigger assembly. It allows the rifle to be unloaded while in the safe position
- Non-rotating gas shield behind the bolt head protects the shooter from gas and debris in the event of a case or primer rupture



Threaded 5/8x24 muzzle with knurled factory thread protector



Fully adjustable butt-stock for comfort



Removable night vision rail



RIDGEBACK LE

All new from Bergara is the Ridgeback LE. Featuring the first composite stock that fully supports the M-LOK system, giving you the options you need for duty. The Ridgeback LE delivers an easily adjustable cheek rest, length of pull, integrated bubble level in stock, and threaded muzzle.

RIDGEBACK LE SPECIFICATIONS

- Calibers/Twist: .308 Win/1:8, 6.5CM/1:8
- Weight: 9.6 lbs-10.4 lbs
- Overall Length: 35"-43"
- Barrel Length: 16"-20" (.308 Win), 18"-24" (6.5CM)
- Magazine: AICS style detachable
- Mag Capacity: 5 round mag provided
- Trigger: TriggerTech® Frictionless Release Technology™
- Barrel Taper: Medium Palma
- Muzzle: Threaded 5/8-24" with thread protector
- Stock: Grayboe hand laid fiberglass adjustable stock
- Scope Mount: Includes zero MOA base with 8x40 screws
- External trigger adjusts from 1.5 to 4 lbs
- Supports the M-LOK system

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Easily adjustable cheek rest.



The first composite stock to fully support the M-LOK system.



HMR PRO LE

The magic of the HMR Pro LE is in the integrated full length mini-chassis. It combines the accuracy and repeatability of a chassis rifle, with the comfort and feel of a molded stock. The HMR Pro LE is feature packed with usable upgrades such as length of pull adjustments, adjustable cheek piece, and integrated QD flush cup sling mounts.

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BERGARA ACADEMY

Several years ago, our company was able to acquire an incredible 22,000-acre property in Belt, Montana. Located just outside of Great Falls, we've been able to put our rifles, as well as ourselves, through all the rigors that the Big Sky Country affords. We are now inviting select groups to share in our little piece of shooting paradise. We are calling it "The Bergara Academy."

Here, in a shooting environment unlike any other, we'll put you through intense training sessions that will elevate your long-range shooting skills to a new level. The Montana landscape allows our class members to train in conditions that are atypical of most law enforcement training scenarios, thus broadening their shooting experience.

All courses are conducted by Bergara instructors with extensive backgrounds in military and law enforcement sniper/counter-sniper operations. The instructor staff encourages open collaboration with each individual class catering to their specific needs. Here, you'll receive detailed and hands-on instruction tailored to the LE community. Our topography offers a full spectrum of scenarios to challenge even the most advanced shooters, with targets out to 1,500 meters. Atendees can expect to encounter everything from high angle engagements to extreme wind conditions all while navigating challenging target ID scenarios in each course of fire. This course offers an essential skill set to enhance the law enforcement counter-sniper.

Call for customized information on our law enforcement training packages.



