PRECISION BARRELS FOR PRECISION RIFLES

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2014



A PASSION FOR PRECISION.

Over the past several years, Bergara® has become one of the most respected barrel makers in the world. Manufactured in Bergara, Spain and being used by numerous top-tier gun manufacturers in both Europe and the United States, Bergara has combined the most technically advanced barrel manufacturing techniques, state-of-the-art machinery, and an unwavering commitment to quality. This allows Bergara to deliver a production barrel that rivals those of the world's best custom makers.



FIVE PRECISION STEPS FOR PRECISION ACCURACY

STEP ONE - BARREL STRAIGHTENING



The first step to a precision Bergara Barrel is to begin with a straight bar of cylindrical steel. We inspect every barrel to ensure it meets a deviation of less than 4/1,000 (or .004") of an inch. Many barrel manufacturers never even evaluate this aspect of a barrel and consequently hinder the barrel's accuracy potential.

STEP TWO - DEEP HOLE DRILLING



Once the steel bar is straightened, the bar moves on to the deep hole drilling machine where a four spindle machine precisely drills the correct diameter hole.

STEP THREE - BARREL HONING



Most other barrel manufacturers move from deep hole drilling to reaming, a process that leaves tool marks in the bore. Instead of reaming, Bergara uses three separate honing spindles that utilize diamond tipped bits. These bits polish the barrel's interior surface to a mirror-like finish without tool marks.



GUARANTEED TO SHOOT TIGHTER GROUPS THAN YOUR ORIGINAL FACTORY BARREL

STEP FOUR - BUTTON RIFLING



The next step to producing a precision Bergara Barrel is the button rifling process. A carbide rifling button is drawn through the barrel to produce the rifling grooves at the appropriate twist rate for each caliber. This produces a groove diameter deviation of less than 2/10,000 (or .0002") of an inch. It's the same result that many gunsmiths accomplish by hand-lapping a barrel.

STEP FIVE - STRESS RELIEVING



The final step to producing a precision Bergara Barrel is the stress relieving process. This high temperature heating process realigns the steel molecules ensuring that the barrel is free from any stress after the button rifling process.

The result of this five-step process is a precision barrel so accurate that you'll never go back to your original factory barrel. We guarantee it!

CERTIFIED INSTALLER FOR KDF SLIM LINE MUZZLE BRAKES

Bergara's full-service gunsmith shop is proud to offer certified installation of KDF muzzle brakes on either your Bergara Barrel or any other brand of firearm. KDF, Inc. is recognized worldwide as the leader in high efficiency muzzle brake technology. Their widely acclaimed KDF Slim Line muzzle brake is not only the most effective brake on the market, but it also looks great on your rifle. Available for big bore rifles like the .460 Weatherby Magnum down to traditional deer rifle calibers like the .270 Winchester, KDF brakes provide proven reduced felt recoil so that you can focus on the shot, not the kick! Note: Seamless brake is only available for stainless steel barrels.

Standard Prices: \$229 on customer supplied rifles \$199 on a new Bergara Barrel



Stepped Brake

Seamless Brake

PRECISION BARRELS FOR AR-15 RIFLES



BERGARA BARRELS FOR AR-15

Item#	Caliber	Length/Material	Finish	Rifling	Price
BB0101	.223 Wylde	14.5" M4 Profile 4140 CRMO w/Pinned Flash Hider & M-203 Cut	Nitride	1:9" Righthand Twist	\$269.95
BB0111	.223 Wylde	16" Heavy Profile 4140 CRMO w/Threaded Muzzle	Nitride	1:8 Righthand Twist	\$199.95
BB0121	.223 Wylde	16" Heavy Profile 416 Stainless Steel w/Threaded Muzzle	Stainless Matte	1:8 Righthand Twist	\$249.95
BB0131	.223 Wylde	16" M4 Profile 4140 CRMO w/Threaded Muzzle & M-203 Cut	Nitride	1:8 Righthand Twist	\$199.95
BB0141	.223 Wylde	16" M4 Profile 416 Stainless Steel w/Threaded Muzzle & M-203 Cut	Stainless Matte	1:8 Righthand Twist	\$249.95
BB0151	.223 Wylde	16" M4 Profile 4140 CRMO w/Threaded Muzzle & M-203 Cut	Nitride	1:9 Righthand Twist	\$199.95
BB0161	.223 Wylde	20" Heavy Match 4140 CRMO w/Target Crown	Nitride	1:8 Righthand Twist	\$199.95
BB0171	.223 Wylde	20" Heavy Match 416 Stainless Steel w/Target Crown	Stainless Matte	1:8 Righthand Twist	\$249.95
BB0181	.300 Blackout	16" M4 Profile 4140 CRMO w/Threaded Muzzle & M-203 Cut	Nitride	1:8 Righthand Twist	\$199.95
BB0191	.300 Blackout	16" M4 Profile 416 Stainless Steel w/Threaded Muzzle & M-203 Cut	Stainless Matte	1:8 Righthand Twist	\$249.95
BB0201	5.56 NATO	16" M4 Profile Mid-Length 4140 CRMO w/Threaded Muzzle & M-203 Cut	Nitride	1:9 Righthand Twist	\$199.95
BB0211	5.56 NATO	16" Heavy Profile 4140 CRMO w/Threaded Muzzle	Nitride	1:9 Righthand Twist	\$199.95
BB0221	5.56 NATO	16" M4 Profile 4140 CRMO w/Threaded Muzzle & M-203 Cut	Nitride	1:9 Righthand Twist	\$199.95
BB0231	.223 Wylde	18" Heavy Profile 416 Stainless Steel w/Threaded Muzzle	Stainless Matte	1:8 Righthand Twist	\$249.95

PRECISION BARRELS FOR T/C ENCORE® AND PRO HUNTER™

CENTERFIRE BARRELS (visit bergarausa.com for new chamber offerings)

Item#	Caliber	Description	Finish	Rifling	Price
TC4100	.243 Winchester	24" Standard Contour	Blued	1:10" Righthand Twist	\$239.95
TC4100S	.243 Winchester	24" Standard Contour	Stainless Steel	1:10" Righthand Twist	\$279.95
TC4100F	.243 Winchester	28" Standard Contour Fluted	Stainless Steel	1:10" Righthand Twist	\$299.95
TC4200	.270 Winchester	24" Standard Contour	Blued	1:10" Righthand Twist	\$239.95
TC4200S	.270 Winchester	24" Standard Contour	Stainless Steel	1:10" Righthand Twist	\$279.95
TC4200F	.270 Winchester	28" Standard Contour Fluted	Stainless Steel	1:10" Righthand Twist	\$299.95
TC4300	.30-06 Springfield	24" Standard Contour	Blued	1:10" Righthand Twist	\$239.95
TC4300S	.30-06 Springfield	24" Standard Contour	Stainless Steel	1:10" Righthand Twist	\$279.95
TC4300F	.30-06 Springfield	28" Standard Contour Fluted	Stainless Steel	1:10" Righthand Twist	\$299.95
TC4400	.223 Remington	24" Standard Contour	Blued	1:10" Righthand Twist	\$239.95
TC4400S	.223 Remington	24" Standard Contour	Stainless Steel	1:10" Righthand Twist	\$279.95
TC4402S	.223 Remington	26" Full Contour	Stainless Steel	1:10" Righthand Twist	\$279.95
TC4410	.222 Remington	24" Standard Contour	Blued	1:10" Righthand Twist	\$239.95
TC4410S	.222 Remington	24" Standard Contour	Stainless Steel	1:10" Righthand Twist	\$279.95
TC4412S	.222 Remington	26" Full Contour	Stainless Steel	1:10" Righthand Twist	\$279.95
TC4422S	.22-250 Remington	26" Full Contour	Stainless Steel	1:10" Righthand Twist	\$279.95
TC4500	.308 Winchester	24" Standard Contour	Blued	1:10" Righthand Twist	\$239.95
TC4500S	.308 Winchester	24" Standard Contour	Stainless Steel	1:10" Righthand Twist	\$279.95
TC4510S	.35 Whelen	24" Standard Contour	Stainless Steel	1:14" Righthand Twist	\$279.95
TC4600	7mm-08 Remington	24" Standard Contour	Blued	1:9" Righthand Twist	\$239.95
TC4600S	7mm-08 Remington	24" Standard Contour	Stainless Steel	1:9" Righthand Twist	\$279.95
TC4700	.45-70 Government	24" Full Contour	Blued	1:20" Righthand Twist	\$239.95
TC4800	.300 Winchester Mag.	26" Standard Contour	Blued	1:10" Righthand Twist	\$239.95
TC4800S	.300 Winchester Mag.	26" Standard Contour	Stainless Steel	1:10" Righthand Twist	\$279.95
TC4810	.300 Blackout	16.5" Threaded Standard Contour	Blued	1:8" Righthand Twist	\$289.95
TC4810S	.300 Blackout	16.5" Threaded Standard Contour	Stainless Steel	1:8" Righthand Twist	\$323.95



MUZZLELOADER BARRELS (with X-TRACT[™] Breech Plug)

Item#	Caliber	Description	Finish	Rifling	Price
RB4006	.50 Cal.	28" Fluted	Blued	1:28" Righthand Twist	\$239.95
RB4006S	.50 Cal.	28" Fluted	Stainless Steel	1:28" Righthand Twist	\$279.95
RB4007	.45 Cal.	28" Fluted	Blued	1:28" Righthand Twist	\$239.95
RB4007S	.45 Cal.	28" Fluted	Stainless Steel	1:28" Righthand Twist	\$279.95

Muzzleloading barrels include ramrod and are drilled and tapped for scope and fiber optic sights. Center-fire barrels are drilled and tapped for scope only and include a cartridge extractor. Muzzleloading barrels include a proprietary breech plug design but do not include a primer extractor and are not interchangeable with T/C factory breech plugs. T/C, Thompson/Center, ENCORE and PRO HUNTER are trademarks of Thompson Intellectual Properties, Ltd. and Thompson Center Arms Company, Inc. Bergara Barrels[™] are manufactured for and distributed by BP Firearms, LLC, and are not affiliated with Thompson Intellectual Properties, Ltd. or Thompson Center Arms Company, Inc.

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PRECISION BARRELS FOR CVA® APEX® CENTERFIRE AND MUZZLELOADER



CENTERFIRE BARRELS (include a DuraSight[®] DEAD-ON[™] One-Piece Mount)

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Item#	Caliber	Description	Finish	Rifling	Price
BC4102S	.243 Winchester	25" Standard Contour Fluted	Stainless Steel	1:10" Righthand Twist	\$219.95
BC4202S	.270 Winchester	25" Standard Contour Fluted	Stainless Steel	1:10" Righthand Twist	\$219.95
BC4302S	.30-06 Springfield	25" Standard Contour Fluted	Stainless Steel	1:10" Righthand Twist	\$219.95
BC4403SA	.223 Remington	25" Full Contour Fluted	Stainless Steel	1:10" Righthand Twist	\$219.95
BC4413SA	.222 Remington	25" Full Contour Fluted	Stainless Steel	1:10" Righthand Twist	\$219.95
BC4423SA	.22-250 Remington	25" Full Contour Fluted	Stainless Steel	1:10" Righthand Twist	\$219.95
BC4502S	.308 Winchester	25" Standard Contour Fluted	Stainless Steel	1:10" Righthand Twist	\$219.95
BC4510S	.35 Whelen	25" Standard Contour Fluted	Stainless Steel	1:14" Righthand Twist	\$219.95
BC4602S	7mm-08 Remington	25" Standard Contour Fluted	Stainless Steel	1:9" Righthand Twist	\$219.95
BC4702S	.45-70 Government	25" Full Contour Fluted	Stainless Steel	1:20" Righthand Twist	\$219.95
BC4802S	.300 Winchester Mag.	25" Standard Contour Fluted	Stainless Steel	1:10" Righthand Twist	\$219.95
BC4810S	.300 Blackout	16.5" Threaded Standard Contour	Stainless Steel	1:8" Righthand Twist	\$219.95
BC4120C	12 Gauge Turkey**	25" Standard Shotgun Contour	Realtree® APG HD	Smooth Bore	\$219.95

**Shotgun barrels have a DuraSight[®] Rail Base Mount rather than the DuraSight[®] DEAD-ON™ Mount.



Quick-Release Breech Plug

MUZZLELOADER BARRELS (include a DuraSight[®] Z2 Scope Rail)

Item#	Caliber	Description	Finish	Rifling	Price
BM4003S	.45 Cal. Muzzleloader	27" Fluted	Stainless Steel	1:28" Righthand Twist	\$195.95
BM4002S	.50 Cal. Muzzleloader	27" Fluted	Stainless Steel	1:28" Righthand Twist	\$195.95

Muzzleloading barrels include ramrod and are drilled and tapped for scope and fiber optic sights.

Centerfire barrels are drilled and tapped for scope only. CVA and APEX are registered trademarks of Blackpowder Products, Inc.

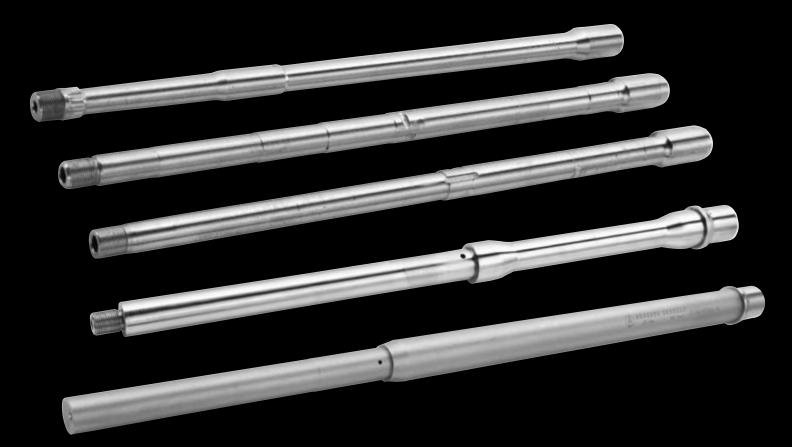
PRECISION BLANKS FOR MASTER GUNMAKERS

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Item#	Bore	Rifling	Material	Length 28"	Finish Mill	Outside Diameter	Price
BB0556209* BC0041	.224	1:10" Righthand Twist	4140 Chrome Moly	28"	Mill	1.25"	\$195.00
BC0041 BC0041S	.224	1:12" Righthand Twist 1:12" Righthand Twist	4140 Chrome Moly 416 Stainless Steel	26"	Mill	#3 Taper	\$195.00
BC00413 BC0042	.224	•		26"	Mill	#3 Taper	\$270.00
BC0042 BC0042S		1:12" Righthand Twist	4140 Chrome Moly 416 Stainless Steel	26"	Mill	#5 Taper	\$195.00
BC00425 BC0043S	.224	1:12" Righthand Twist	416 Stainless Steel	26"	Mill	#5 Taper	\$270.00
BB0556080	.224	1:12" Righthand Twist 1:8" Righthand Twist	416 Stainless Steel	26"	Mill	#7 Taper 1.13"	\$270.00 \$270.00
	.224	-		19"	Mill		
BB0556124 BB0556153	.224	1:9" Righthand Twist 1:8" Righthand Twist	4140 Chrome Moly 416 Stainless Steel	26"	Mill	1.13" 1.20"	\$195.00 \$270.00
BB0556159	.224	1:12" Righthand Twist	4140 Chrome Moly	26"	Mill	1.125"	\$195.00
	.224	Sector and the sector of the s	416 Stainless Steel		Mill		
BB0556160 BB0602087*		1:12" Righthand Twist 1:10" Righthand Twist		26" 28"	Mill	1.125" 1.20 "	\$270.00
BC0045	6mm	A DESCRIPTION OF A DESC	4140 Chrome Moly	28"	Mill		\$195.00
	6mm	1:10" Righthand Twist	4140 Chrome Moly 416 Stainless Steel			#2 Taper	\$195.00
BC0045S	6mm	1:10" Righthand Twist		28"	Mill	#2 Taper	\$270.00
BC0046 BC0047	6mm	1:10" Righthand Twist	4140 Chrome Moly	28" 28"	Mill	#3 Taper	\$195.00
	6mm	1:10" Righthand Twist	4140 Chrome Moly			#5 Taper	\$195.00
BC0047S	6mm	1:10" Righthand Twist	416 Stainless Steel	28"	Mill	#5 Taper	\$270.00
BB0602071	6mm	1:8" Righthand Twist	416 Stainless Steel	28"	Mill	1.20"	\$270.00
BB0602077	6mm	1:10" Righthand Twist	4140 Chrome Moly	28"	Mill	1.125"	\$195.00
BB0650035	6.5mm	1:9" Righthand Twist	416 Stainless Steel	24"	Mill	1.00"	\$270.00
BB0650064	6.5mm	1:8" Righthand Twist	416 Stainless Steel	28"	Mill	1.20"	\$270.00
BB0650068	6.5mm	1:7.5" Righthand Twist	416 Stainless Steel	24"	Mill	1.00"	\$270.00
BB0650070	6.5mm	1:9" Righthand Twist	416 Stainless Steel	28"	Mill	1.125"	\$270.00
BB0686028	.277	1:10" Righthand Twist	4140 Chrome Moly	28"	Mill	1.125"	\$195.00
BB0704063	7mm	1:9" Righthand Twist	416 Stainless Steel	28"	Mill	1.22"	\$270.00
BC0053	7mm	1:10" Righthand Twist	4140 Chrome Moly	28"	Mill	#2 Taper	\$195.00
BC0053S	7mm	1:10" Righthand Twist	416 Stainless Steel	28"	Mill	#2 Taper	\$270.00
BC0054	7mm	1:10" Righthand Twist	4140 Chrome Moly	28"	Mill	#3 Taper	\$195.00
BB0704062	7mm	1:9" Righthand Twist	4140 Chrome Moly	28"	Mill	1.22"	\$195.00
BC0056	7mm	1:9" Righthand Twist	4140 Chrome Moly	28"	Mill	#2 Taper	\$195.00
BC0057	7mm	1:9" Righthand Twist	4140 Chrome Moly	28"	Mill	#3 Taper	\$195.00
BB0762294*	.308	1:12" Righthand Twist	4140 Chrome Moly	28"	Mill	1.20"	\$195.00
BC0060	.308	1:12" Righthand Twist	4140 Chrome Moly	28"	Mill	#2 Taper	\$195.00
BC0060S	.308	1:12" Righthand Twist	416 Stainless Steel	28"	Mill	#2 Taper	\$270.00
BC0061	.308	1:12" Righthand Twist	4140 Chrome Moly	28"	Mill	#3 Taper	\$195.00
BC0061S	.308	1:12" Righthand Twist	416 Stainless Steel	28"	Mill	#3 Taper	\$270.00
BC0062	.308	1:12" Righthand Twist	4140 Chrome Moly	28"	Mill	#5 Taper	\$195.00
BC0062S	.308	1:12" Righthand Twist	416 Stainless Steel	28"	Mill	#5 Taper	\$270.00
BC0063S	.308	1:12" Righthand Twist	416 Stainless Steel	28"	Mill	#7 Taper	\$270.00
BB0762113	.308	1:10" Righthand Twist	416 Stainless Steel	28"	Mill	1.20"	\$270.00
BB0762205	.308	1:10" Righthand Twist	4140 Chrome Moly	28"	Mill	1.125"	\$195.00
BB0762295	.308	1:10" Righthand Twist	4140 Chrome Moly	28"	Mill	1.20"	\$195.00
BB0762296	.308	1:10" Righthand Twist	416 Stainless Steel	28"	Mill	1.20"	\$270.00
BC0061AS	.308	1:8" Righthand Twist	416 Stainless Steel	28"	Mill	#3 Taper	\$270.00
BB0789010	8mm	1:10" Righthand Twist	4140 Chrome Moly	26"	Mill	1.125"	\$195.00
BB0900009	9.3mm	1:14" Righthand Twist	4140 Chrome Moly	26"	Mill	1.125"	\$195.00
BB1123011	.45	1:16" Righthand Twist	4140 Chrome Moly	26"	Mill	1.125"	\$195.00

Note: All barrels are 6 Groove unless otherwise noted. The above list only represents our most commonly stocked barrel blanks. Additional inventory may be available. Call 877-892-7544 for inquiries, requests or to discuss Bergara's extensive OEM capabilities. *These barrels are also offered in Stainless Steel. Please call for Stainless Steel pricing.



PLEASE CALL US TO DISCUSS YOUR OEM PROJECTS



PREMIUM BERGARA BARRELS

MATCH GRADE PERFORMANCE, UNMATCHED VALUE

Call 877-892-7544 to have a Bergara Barrel installed on your rifle or for help with your installation.

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