



HARD USE
PRECISION
DISPATCHMENT
TOOLS

 BERGARA

 **BERGARA**
OUR BARRELS MAKE THE DIFFERENCE

2016

OUR BARRELS MAKE THE DIFFERENCE.

A HISTORY OF PRECISION

With the most technically-advanced barrel manufacturing techniques, state-of-the-art machinery and an unwavering commitment to quality, Bergara Barrels has become the barrel source of numerous top-tier gun manufacturers in both Europe and the United States. Now, with Bergara Rifles, we are building a full line of precision rifles, engineered and built to enhance the performance capabilities of our world-class barrels.



Thomas Woods - US Army // Aaron Dearborn - Marine Corps // Brian Farrell - DOD // Dan Hanus - Marine Corps

"I'VE BUILT PRECISION RIFLES FOR THE MARINE CORPS' BEST SHOOTERS."

//DAN HANUS, BERGARA USA RIFLE DIVISION PRODUCTION MANAGER

Dan Hanus is the Production Manager of the BergaraUSA Rifle Division. A 22 year veteran of the United States Marine Corps, Dan was most recently stationed at Quantico, Virginia, where he served as the Production Chief & Chief Instructor for the Marine Corps Precision Weapons Section. His guns have been used by Marines in combat and in competition all over the world. For BergaraUSA, Dan has assembled a team of top-notch rifle builders, all either Marine Corps, Army, or DOD veterans, who bring their experience and expertise directly to Bergara's Custom Series and Premier Series USA-built rifles, and indirectly to our B-14 line which is produced at the barrel factory in Spain.

EVERY RIFLE STARTS WITH A PRECISION BARREL

STEP ONE - BARREL STRAIGHTENING

The first step to a precision Bergara Barrel is to begin with a straight bar of cylindrical steel. We inspect every bar to ensure it meets a deviation of less than 4/1,000 (or .004) of an inch. Many barrel manufacturers never even evaluate this aspect of a barrel and consequently hinder the barrel's accuracy potential.

STEP TWO - DEEP HOLE DRILLING

Once the steel bar is straightened, it moves on to a 4 spindle deep hole drilling machine where a specialized bit drills a precise hole through the entire length of the bar.

STEP THREE - BARREL HONING

Most other barrel manufacturers move from deep hole drilling to reaming, a process that leaves tool marks in the bore. Instead of reaming, Bergara uses three separate honing spindles that utilize diamond tipped bits. These bits polish the interior surface of the barrel to a mirror-like finish that is almost completely free of tool marks.

STEP FOUR - BUTTON RIFLING

The next step to producing a precision Bergara Barrel is the button rifling process. A carbide rifling button is drawn through the barrel to produce the rifling grooves at the appropriate twist rate for each caliber. This produces a groove diameter deviation of less than 2/10,000 (or .0002") of an inch. It's the same result that many gunsmiths accomplish by hand lapping a barrel.

STEP FIVE - STRESS RELIEVING

The final step to producing a precision Bergara Barrel is the stress relieving process. This high temperature heating process realigns the steel molecules ensuring that the barrel is free from any stress after the button rifling process.

B BERGARA
OUR BARRELS MAKE THE DIFFERENCE

CUSTOM SERIES RIFLES

“THE WILL TO WIN, THE DESIRE TO SUCCEED, THE URGE TO REACH YOUR FULL POTENTIAL... THESE ARE THE KEYS THAT WILL UNLOCK THE DOOR TO PERSONAL EXCELLENCE.” //CONFUCIUS

Do you crave handmade craftsmanship? Do you want a rifle built just for you, specifically for your needs, and with a level of quality that is evident the moment it touches your hands? Are you the type who hones your skills until your confidence is unwavering and your actions are second nature? If you need a gun that is an extension of your mind, body, and soul - then a Bergara Custom is the rifle for you.

Bergara Custom Series Rifles are built by hand using the highest quality components – such as McMillan® stocks, Timney® triggers, and of course, our Bergara barrels. As for actions, Bergara's Premier Action is our most popular, but rifles can be built around virtually any other action that you might desire, even an action that you already own. The six basic models shown in the following pages are our most popular configurations, all of which can be modified to meet individual preferences.

Every custom rifle is built one at a time by Bergara's expert gunsmiths, under the direction of former Marine sniper rifle builder and master instructor, Dan Hanus, right here at our BergaraUSA manufacturing facility in Lawrenceville, Georgia. All are guaranteed capable of producing sub .5 MOA or better groups at 100 yards. Used by expert hunters, competitive long range shooters, and law enforcement professionals throughout the world, Bergara Custom rifles offer unmatched quality and performance.



CUSTOM SERIES RIFLES

BERGARA PREMIER ACTION

- 2 locking lugs located on the front of the bolt head
- Separate "floating" bolt head assures contact with lug abutments
- Cone-shaped bolt nose assures smooth feeding
- Sliding plate extractor
- Ejector is a spring loaded plunger located in the bolt face
- 1-piece stainless steel bolt body with pad to accept threaded-in bolt handle.
- Bolt head, non-rotating gas shield, bolt handle, and bolt shroud are Nitrided for extreme durability and its self-lubricating properties
- 90° bolt throw angle

BERGARA BARREL

- Made from 416 Premium stainless steel
- Cerakote™ coating
- Hand lapped
- 0.5" MOA accuracy guaranteed

TRIGGER

- All Custom rifles feature Timney® triggers as standard equipment
- Other triggers available by request

SAFETY MECHANISMS

- The 2 position safety is part of the trigger assembly. It does not lock the bolt handle in the down position, allowing the rifle to be unloaded while in the safe position
- Non-rotating gas shield behind the bolt head protects the shooter from gas and debris in the event of a case or primer rupture



Custom Series : TACTICAL RIFLES



HEAVY TACTICAL - CHASSIS STARTING AT \$3900

- Weight: 11.75-12 lbs
- Magazine: AICS Detachable
- Trigger: Timney® 510 Curved or 517 Flat
- Recommended Barrel Length: 24"
- Recommended Barrel Taper #7
- Action: Bergara Premier Long or Short
- Stock: Accuracy International® AX™
- Rail Scope Mount: 20 MOA Picatinny

CALIBER/TWIST: .308 WIN/1:10 or 1:8, .243 WIN/1:8, 6.5 CREEDMOOR/1:8, 6MM CREEDMOOR/1:8, .260 REM/1:8, .300 WSM/1:10, 7MM WSM/1:9, .300 WIN MAG/1:10, 6.5X284 NORMA/1:8



HEAVY TACTICAL STARTING AT \$4100

- Weight: 11.75-12 lbs
- Magazine: AICS Detachable
- Trigger: Timney® 510 Curved or 517 Flat
- Recommended Barrel Length: 24"
- Recommended Barrel Taper #7
- Action: Bergara Premier Long or Short
- Stock: McMillan® A5™ Adjustable in Green Marble
- Rail Scope Mount: 20 MOA Picatinny

CALIBER/TWIST: .308 WIN/1:10 or 1:8, .243 WIN/1:8, 6.5 CREEDMOOR/1:8, 6MM CREEDMOOR/1:8, .260 REM/1:8, .300 WSM/1:10, 7MM WSM/1:9, .300 WIN MAG/1:10, 6.5X284 NORMA/1:8



Custom Series :
COMPETITION RIFLES



COMPETITION - CHASSIS STARTING AT
\$3900

- Weight: 10 lbs
- Magazine: AICS Detachable
- Timney® 510 Curved or 517 Flat
- Recommended Barrel Length: 26"
- Recommended Barrel Taper: #6
- Action: Bergara Premier Short
- Stock: Mega® Orias™ with Magpul® PRS Butt-Stock
- Rail Scope Mount: 20 MOA Picatinny

CALIBER/TWIST: .308 WIN/1:10 or 1:8, .243 WIN/1:8, 6.5 CREEDMOOR/1:8, 6MM CREEDMOOR/1:8,
 .260 REM/1:8, .300 WSM/1:10, 7MM WSM/1:9



COMPETITION STARTING AT
\$4100

- Weight: 10 lbs
- Magazine: AICS Detachable
- Timney® 510 Curved or 517 Flat
- Recommended Barrel Length: 26"
- Recommended Barrel Taper: #6
- Action: Bergara Premier Short
- Stock: McMillan® A3-5™ Adjustable in Black Marble
- Rail Scope Mount: 20 MOA Picatinny

CALIBER/TWIST: .308 WIN/1:10 or 1:8, .243 WIN/1:8, 6.5 CREEDMOOR/1:8, 6MM CREEDMOOR/1:8,
 .260 REM/1:8, .300 WSM/1:10, 7MM WSM/1:9

*Accessories not included



Custom Series : Special Purpose HUNTING RIFLES



LONG RANGE HUNTER STARTING AT \$3500

- Weight: 8.5 - 8.75 lbs
- Magazine/Capacity: Hinged Floor Plate 4 in Standard, 3 in Magnum
- Trigger Guard: M4
- Trigger: Timney® 510 Curved or 517 Flat
- Recommended Barrel Length: 24"
- Recommended Barrel Taper: #5
- Action: Bergara Premier Long or Short
- Stock: McMillan® A-3™ Sporter in Black Marble or Tan Marble

CALIBER/TWIST: .308 WIN/1:10, .243 WIN/1:8 or 1:10, 6.5 CREEDMOOR/1:8, 6MM CREEDMOOR/1:8, .22-250 REM/1:10, .260 REM/1:8, .280 ACKLEY IMPROVED/1:9, 7MM-08 REM/1:9, .30-06 SPRG/1:10, 6.5X284 NORMA/1:8, .270 WIN/1:10, .300 WIN MAG/1:10, 7MM REM MAG/1:9, .338 WIN MAG/1:10



VARMINT HUNTER STARTING AT \$3150

- Weight: 8.5 lbs
- Magazine/Capacity: Hinged Floor Plate - 4
- Trigger Guard: M4
- Trigger: Timney® 510 Curved OR 517 Flat
- Recommended Barrel Length: 24"
- Recommended Barrel Taper: #5
- Action: Bergara Premier Short
- Stock: McMillan® Remington® Varmint in Brown Marble or Tan Marble

CALIBER/TWIST: .308 WIN/1:10, .243 WIN/1:8 or 1:10, 6.5 CREEDMOOR/1:8, 6MM CREEDMOOR/1:8, .22-250 REM/1:10, .260 REM/1:8



Custom Series : **General Purpose**
HUNTING RIFLES



SPORT HUNTER

STARTING AT
\$3150

- Weight: 7.5-7.75 lbs
- Magazine/Capacity: Hinged Floor Plate 4 in Standard, 3 in Magnum
- Trigger Guard: Oberndorf-style
- Trigger: Timney 510 Curved or 517 Flat
- Recommended Barrel Length: 22" in Short Action, 24" in Long Action
- Recommended Barrel Taper: #3
- Action: Bergara Premier Long or Short
- Stock: McMillan® Hunter in Tan Marble or Brown Marble

CALIBER/TWIST: .308 WIN/1:10, .243 WIN/1:8 or 1:10, 6.5 CREEDMOOR/1:8, 6MM CREEDMOOR/1:8, .22-250 REM/1:10, .260 REM/1:8, .280 ACKLEY IMPROVED/1:9, 7MM-08 REM/1:9, .30-06 SPRG/1:10, 6.5X284 NORMA/1:8, .270 WIN/1:10, .300 WIN MAG/1:10, 7MM REM MAG/ 1:9, .338 WIN MAG/1:10



MOUNTAIN HUNTER

STARTING AT
\$2950

- Weight: 6.5-7 lbs
- Magazine/Capacity: Blind - 4
- Trigger: Timney 510 Curved OR 517 Flat
- Recommended Barrel Length: 18" in Short Action, 20" in Long Action
- Recommended Barrel Taper: #2
- Action: Bergara Premier Long or Short
- Stock: High Tech Specialties® Sheep Hunter in Green with Brown/Black Fleck

CALIBER/TWIST: .308 WIN/1:10, .243 WIN/1:8 or 1:10, 6.5 CREEDMOOR/1:8, 6MM CREEDMOOR/1:8, .280 ACKLEY IMPROVED/1:9, 7MM-08 REM/1:9, .30-06 SPRG/1:10, 6.5X284 NORMA/1:8, .270 WIN/1:10

*Accessories not included

PREMIER SERIES RIFLES

“...QUALITY IS NOT AN ACT, IT IS A HABIT.”

//WILLIAM JAMES DURANT

Customization isn't for everyone, but custom quality should be. The Premier Series delivers just that. Think of our Premier Series Rifles as an extension to our Custom Series Rifles, but with standardized features for greater efficiencies in parts production and assembly – providing near custom-quality rifles at prices that are affordable to serious shooters.

Bergara's Premium 416 stainless steel barrels receive a proprietary honing process at our Spanish barrel-making facility. Then, at the BergaraUSA factory, the barrel receives a Cerakote™ finish and is coupled with the Bergara PREMIUM action, featuring a coned bolt nose and breech and sliding plate extractor.

Premier Series hunting rifles are built on your choice of hand-laid fiberglass or Grade 5 highly figured walnut stocks, both featuring an aluminum bedding block. Our long-range chassis (LRC) rifles feature top quality aluminum chassis stocks. A world-famous Timney® trigger rounds the list of best-quality components. All Premier Series rifles are guaranteed to produce groups of 1.0 MOA or less with quality factory ammunition.



PREMIER SERIES RIFLES

BERGARA PREMIER ACTION

- 2 locking lugs located on the front of the bolt head
- Separate “floating” bolt head assures contact with lug abutments
- Cone-shaped bolt nose assures smooth feeding
- Sliding plate extractor
- Ejector is a spring loaded plunger located in the bolt face
- 1-piece stainless steel bolt body with pad to accept threaded-in bolt handle
- Bolt head, non-rotating gas shield, bolt handle, and bolt shroud are Nitrided for extreme durability and its self-lubricating properties
- 90° bolt throw angle

BERGARA BARREL

- Made from 416 Premium stainless steel
- Cerakote™ coating
- 1.0 MOA accuracy guaranteed

TRIGGER

- All Premier rifles feature Timney® triggers as standard equipment

SAFETY MECHANISMS

- The 2 position safety is part of the trigger assembly. It does not lock the bolt handle in the down position, allowing the rifle to be unloaded while in the safe position
- Non-rotating gas shield behind the bolt head protects the shooter from gas and debris in the event of a case or primer rupture



Premier Series : Long Range
PRECISION RIFLES



LRP ELITE ^{MSRP} \$2640

- Weight: 10.5-11.1 lbs
- Magazine: AICS Detachable 5 Round (10 Round Optional)
- Trigger: Timney® 517 Flat
- Barrel Length: 20" in .308, 22" in 6.5C, 24" in 6MMC
- Barrel Taper: # 5
- Action: Bergara Premier Short
- Stock: Mega® Orias™ with Magpul® PRS Butt-Stock
- Brake/Suppressor Mount: Dead Air® Keymount Brake
- Rail Scope Mount: 20 MOA Picatinny

CALIBER/TWIST: .308 WIN/1:10, 6.5 CREEDMOOR/1:8, 6MM CREEDMOOR/1:8



LRP ^{MSRP} \$2190

- Weight: 9.8 10.4 lbs
- Magazine: AICS Detachable 5 Round (10 Round Optional)
- Trigger: Timney® 517 Flat
- Barrel Length: 20" in .308, 22" in 6.5C, 24" in 6MMC
- Barrel Taper: # 5
- Action: Bergara Premier Short
- Stock: XLR® Element
- Brake/Suppressor Mount: Dead Air® Keymount Brake
- Rail Scope Mount: 20 MOA Picatinny

CALIBER/TWIST: .308 WIN/1:10, 6.5 CREEDMOOR/1:8, 6MM CREEDMOOR/1:8



Premier Series : HUNTING RIFLES



CLASSIC ^{MSRP} \$2190

- Weight: 7.65 lbs in Long Action / 7.0 lbs in Short Action
- Magazine/Capacity: Hinged Floor Plate
4 in Standard, 3 in Magnum
- Trigger: Timney® 510 Curved
- Barrel Length: 22" in Short Action, 24" in Long Action
- Barrel Taper: #3
- Action: Bergara Premier Long or Short
- Stock: Monte Carlo Style in Grade 5 Walnut

CALIBER/TWIST: .300 WIN MAG/1:10, .30-06 SPRG/1:10, .270 WIN/1:10, .308 WIN/1:10,
6.5 CREEDMOOR/1:8, .280 ACKLEY IMPROVED/1:9



STALKER ^{MSRP} \$2190

- Weight: 7.15 lbs in Long Action / 6.5 lbs in Short Action
- Magazine/Capacity: Hinged Floor Plate
4 in Standard, 3 in Magnum
- Trigger: Timney® 510 Curved
- Barrel Length: 22" in Short Action, 24" in Long Action
- Barrel Taper: #3
- Action: Bergara Premier Long or Short
- Stock: Hand Laid Fiberglass

CALIBER/TWIST: .300 WIN MAG/1:10, .30-06 SPRG/1:10, .270 WIN/1:10, .308 WIN/1:10,
6.5 CREEDMOOR/1:8, .280 ACKLEY IMPROVED/1:9

B-14 SERIES RIFLES

“TRY NOT TO BECOME A MAN OF SUCCESS, BUT RATHER TRY TO BECOME A MAN OF VALUE.” //A. EINSTEIN

Our B-14 Series brings Bergara Barrel accuracy to a line of hunting rifles that is affordable to almost any serious big-game hunter. Built in Spain at our highly-automated barrel factory, highly-efficient production techniques allow us to deliver a rifle with a level of quality and performance that is unmatched for the price.

The world-famous Bergara barrel is complemented by our own super-smooth B-14 Action with a coned bolt nose and breech ensuring consistently smooth feeding and a sliding plate extractor for proper alignment.

The Bergara 4140CrMo steel barrel is finished in matte blue and is available in 22-inches (Short Action) and 24-inches (Long Action). Stocks are available in Monte Carlo or American Classic styles, and in either oil finished walnut or lightweight synthetic. Both the wood and synthetic stocks are bedded with integral pillars for stability and enhanced accuracy. B-14 rifles are guaranteed to produce 100 yard groups of 1.0 MOA or better with quality factory ammunition.



B-14 SERIES RIFLES

BERGARA B-14 ACTION

- Spring loaded ejector
- Side mounted bolt stop
- One-piece body with two locking lugs
- 90° bolt throw angle
- Cone-shaped bolt nose ejector - assures smooth feeding
- Sliding plate extractor
- Hinged floor plate or detachable magazine

BERGARA BARREL

- Made from 4140 CrMo steel
- Matte blued finish
- 1.0 MOA accuracy guaranteed

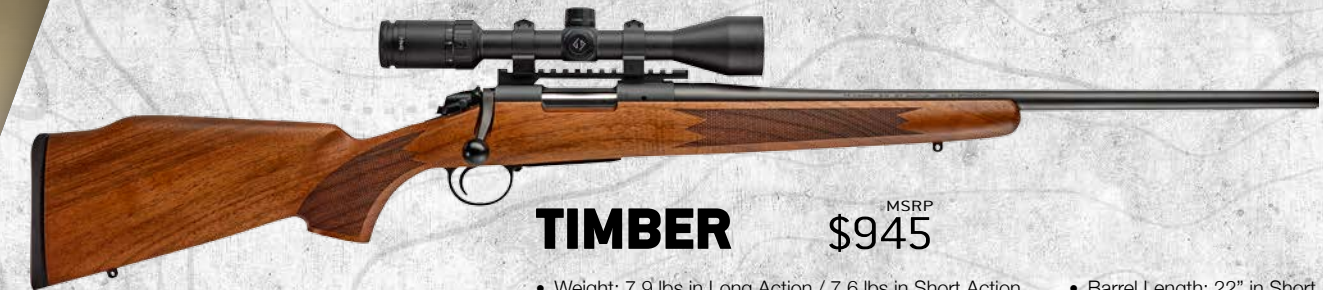
TRIGGER

- All B-14 Rifles feature a Bergara Performance Trigger

SAFETY MECHANISMS

- The two position safety is part of the trigger assembly. It does not lock the bolt handle in the down position, allowing the rifle to be unloaded while in the safe position

B-14 Series: HUNTING RIFLES



TIMBER ^{MSRP} \$945

- Weight: 7.9 lbs in Long Action / 7.6 lbs in Short Action
- Magazine/Capacity: Hinged Floor Plate 4 in Standard, 3 in Magnum
- Trigger: Bergara Performance Curved
- Barrel Length: 22" in Short Action, 24" in Long Action
- Barrel Taper: #3
- Action: Bergara B-14 Long or Short
- Stock: Monte Carlo Style Walnut

CALIBER/TWIST: .300 WIN MAG/1:10, .30-06 SPRG/1:10, .270 WIN/1:10, .308 WIN/1:10, 6.5 CREEDMOOR/1:8



WOODSMAN ^{STARTING AT} \$945

- Weight: 7.4 lbs in Long Action / 7.1 lbs in Short Action
- Magazine: Hinged Floor Plate or Detachable Magazine
- Magazine Capacity: 4 Standard and 3 Magnum in Floor Plate, 3 Standard and 2 Magnum in Detachable
- Trigger: Bergara Performance Curved
- Barrel Length: 22" in Short Action, 24" in Long Action
- Barrel Taper: #3
- Action: Bergara B-14 Long or Short
- Stock: American Style Walnut

CALIBER/TWIST: .300 WIN MAG/1:10, .30-06 SPRG/1:10, .270 WIN/1:10, .308 WIN/1:10, 6.5 CREEDMOOR/1:8 (Floor Plate Model Only), 7MM REM MAG/1:9



HUNTER ^{STARTING AT} \$825

- Weight: 7.35 lbs in Long Action / 7.05 lbs in Short Action
- Magazine: Hinged Floor Plate or Detachable Magazine
- Magazine Capacity: 4 Standard and 3 Magnum in Floor Plate, 3 Standard and 2 Magnum in Detachable
- Trigger: Bergara Performance Curved
- Barrel Length: 22" in Short Action, 24" in Long Action
- Barrel Taper: #3
- Action: Bergara B-14 Long or Short
- Stock: American Style Synthetic with SoftTouch Finish

CALIBER/TWIST: .300 WIN MAG/1:10, .30-06 SPRG/1:10, .270 WIN/1:10, .308 WIN/1:10, 6.5 CREEDMOOR/1:8 (Floor Plate Model Only), 7MM REM MAG/1:9



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